

Spiral drill bit for drilling holes in printed circuit boards - has cross-cutter length in ratio of about 10 per cent. of external dia. of spiral

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Number of Countries: 001 Number of Patents: 002

Patent Family:

Patent No	Kind	Date	Applicat No	Kind	Date	Week
DE 29609017	U1	19960829	DE 1005801	A	19960216	199640 B
			DE 96U2009017	U	19960216	
DE 19605801	A1	19970828	DE 1005801	A	19960216	199740

Priority Applications (No Type Date): DE 1005801 A 19960216; DE 96U2009017 U 19960216

Patent Details:

Patent No	Kind	Lan Pg	Main IPC	Filing Notes
DE 29609017	U1	12	B23B-051/02	application DE 1005801
DE 19605801	A1	5	B23B-051/02	

Abstract (Basic): DE 29609017 U

The drill bit has a spiral of hard metal, a cross-cutter (8) of length about 10 per cent of the external dia. of the spiral (6), a four-surface grind with two front surfaces, two rear surfaces and a pointed tip. The free angle of the free front surfaces (10) is about 5deg. to 8deg.. The free angle of the free backing surfaces (11) is about 20deg..

The tip angle is about 115-120deg.. The free angle of the backing surfaces may alternatively be 7deg.. The tip angle may be 118deg.. The spiral consists of tungsten carbide and cobalt.

ADVANTAGE - Runs at lower temp. and lasts longer.

Dwg.4/5

Title Terms: SPIRAL; DRILL; BIT; DRILL; HOLE; PRINT; CIRCUIT; BOARD; CROSS; CUT; LENGTH; RATIO; PER; CENT; EXTERNAL; DIAMETER; SPIRAL

Derwent Class: P54

International Patent Class (Main): B23B-051/02

File Segment: EngPI